

CELL:- Receipt Store	CELL NAME:- Storage Rack	MACHINE / STAGE:- When loading unloading	OPERATION:- Use stool for loading & unloading
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KAIZEN THEME :- To prevent accident.	IDEA :- Use stool to load & unload hard to access material.
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WIDELY/DEEPLY:- PROBLEM / PRESENT STATUS:- No safety	COUNTERMEASURE:- Having safe environment doing loading & unloading of hard to access material	<table border="1" style="width:100%; border-collapse: collapse;"> <tr><td>BENCHMARK</td><td>59 No.</td></tr> <tr><td>TARGET</td><td>59 No.</td></tr> <tr><td>KAIZEN START</td><td>01.06.2015</td></tr> <tr><td>KAIZEN FINISH</td><td>01.06.2015</td></tr> </table>	BENCHMARK	59 No.	TARGET	59 No.	KAIZEN START	01.06.2015	KAIZEN FINISH	01.06.2015
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BEFORE	AFTER	KAIZEN SUSTENANCE
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WHY - WHY ANALYSIS:-

WHY 1 – No safety when doing loading & unloading of hard to access material.

WHY 2 – By pass safety.

WHY 3 - Not using stool when doing loading & unloading of hard to access material.

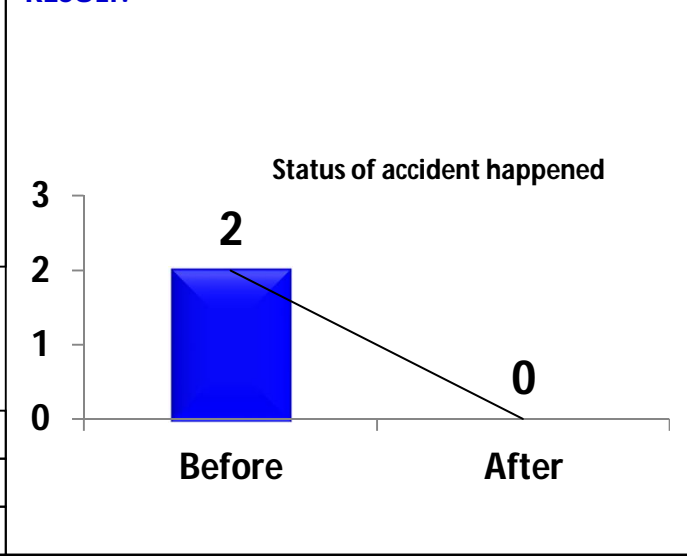
ROOT CAUSE:- Not using stool when doing loading & unloading of hard to access material.

REGISTRATION NO. & DATE : 701 & 01.06.2015

REGISTERED BY :- Mr.Naresh Patil

MANAGER'S SIGN :- Mr.Prakash K

RESULT:-



WHAT TO DO: stool to be use when doing loading & unloading

HOW TO DO: Manually.

FREQUENCY: Whenever doing loading & unloading.

COST INCURRED FOR MAKING KAIZEN		
MAT. COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
550	0	950

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT				
SL.	CELL	TARGET	RESPONSIBILITY	STATUS
1	Store		Store	Done